

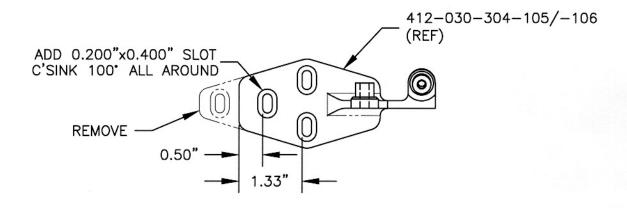
	DESIG	#	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CANAD	
	CHECK	ŒŊ	APPROVED	DRAWING NO.	REV. A
8	(	#	#	DSI 9242	SHEET 1 OF 1
	DATE			TITLE	SCALE
	02.1	02.11.01		SPACEDOOR MODIFICATIONS	NTS
	Α		02.11.01	NEW ISSUE	

## DART SERVICE INSTRUCTION

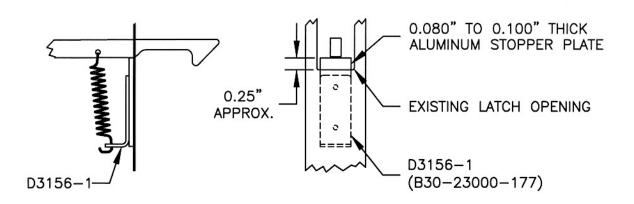
TO AMEND B04-73001 REV. B B30-23000 REV. F IIN-D412-694 REV. A REF. FAA STC: SH8625SW

## THE FOLLOWING MODIFICATIONS ARE ACCEPTABLE:

 REPLACE D3109-041/-042 (REF. PREMIER P/N B30-23000-109/-110) WITH BHT P/N 412-030-304-105/-106 MODIFIED AS FOLLOWS.



2) IT IS ACCEPTABLE TO INSTALL AN ALUMINUM STOPPER PLATE UNDERNEATH B3156-1 BRACKET (REF. PREMIER P/N B30-23000-177) TO REDUCE LATCH OPENING AND IMPROVE LATCHING OPERATION OF DOOR.



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